

ASAP

Dart Aerospace Ltd.

Date: Friday, 9/29/2006 10:43:57 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLIP		
Job Number	: 28797		Part Number	: D35461		
Estimate Number	: 12538		Drawing Number	: D3546 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 9/29/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 10/6/2006		
Previous Run	: N/A		Qty:	20	Um:	Each
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A New Issue 06-09-27 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S18GA	304/316 .050 Sheet
	Comment: Qty.: 0.0387 sf(s)/Unit Total : 0.7749 sf(s) 304/316 .050 Sheet Batch: M100997	
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3546 Dwg Rev: A Prog Rev: A	
	2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	
5.0	BRAKE NC	NC BRAKE
	Comment: NC BRAKE Form as per Dwg D3546	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/06/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 28797		Part Number: D35461
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5 	INSPECT WORK TO CURRENT STEP <i>Job 10/20</i> 
7.0	PACKAGING 1 	PACKAGING RESOURCE #1 <i>LB 06/10/2020</i> 
8.0	QC21 	FINAL INSPECTION/W/O RELEASE <i>SP 06/10/23</i> 
Comment: INSPECT WORK TO CURRENT STEP		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>3T449</i>		
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		

10/20
LB 06/10/2020
SP 06/10/23
10/23

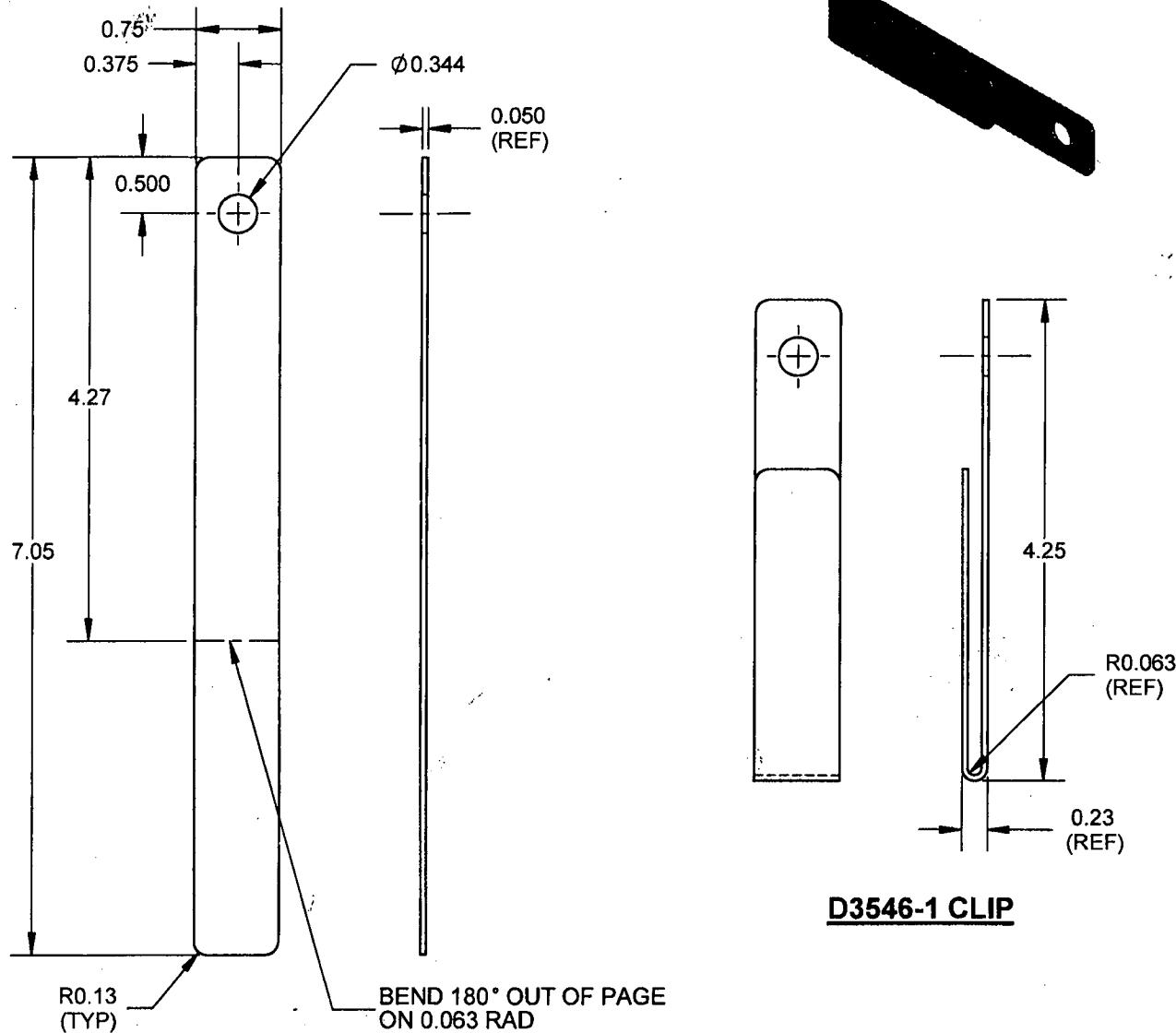
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>QP</i>	APPROVED <i>SH</i>	DRAWING NO. D3546	REV. A	SHEET 1 OF 1
DATE 06.09.15		TITLE CLIP	SCALE 1:1	
REV A	DATE 06.09.15	DESCRIPTION NEW ISSUE		



D3546-1 CLIP

D3546-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL 0.050 THICK (REF. DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES TO 0.010 MAX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28797

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DART AEROSPACE LTD	Work Order:	28797
Description:	Part Number:	3546-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	<i>M. M.</i>	Audited by:	<i>J.</i>	Prototype Approval:	
Date:	06.10.02	Date:	06.10.03	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	